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RBEM622U3001101-3

Job Sheet 181883



Part No: RBEM622U3001101-3

Job Qty: 6 ea

Part Name: Center



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/10/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM622U3001101 Rev. 2 IPP Rev. A 18.06.26 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Machining-2		<i>STP 8-09-20</i>
110	Lathe Conv	6 pcs	8/20/18	8/20/18	0.00	1.50	Lathe Conv-1		<i>DTP 8-09-20</i>
120	QC	6 pcs	8/20/18	8/20/18	0.00	0.00	QC2 Machining-4		<i>DTP 8-09-20</i>
130	QC	6 pcs	8/20/18	8/20/18	0.00	0.00	QC8 Machining-4		<i>Be 18-09-28</i>
140	Packaging	6 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-1		<i>EL</i>
150	QC21-SA	6 Ea	8/20/18	8/20/18	0.00	0.00	QC21		<i>DAS 21 9-09</i>

Part Op 110 - 1-Machine as per DWG. DWG REV: _____ 2-Deburr
Descriptions: 130 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R2.500	M1018R2.500 <i>→ out of stock</i>	.8160 ft (.136 ea)	90-Start up Operation	<i>5098041</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R2.500	1	0	0

Part Specifications

Specifications could not be found.



Container No: S113884



Part: RBEM622U3001101-3

Job No: 181883

Serial No/Batch: S113884

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 09/26/18

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Plex 9/25/18 12:51 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

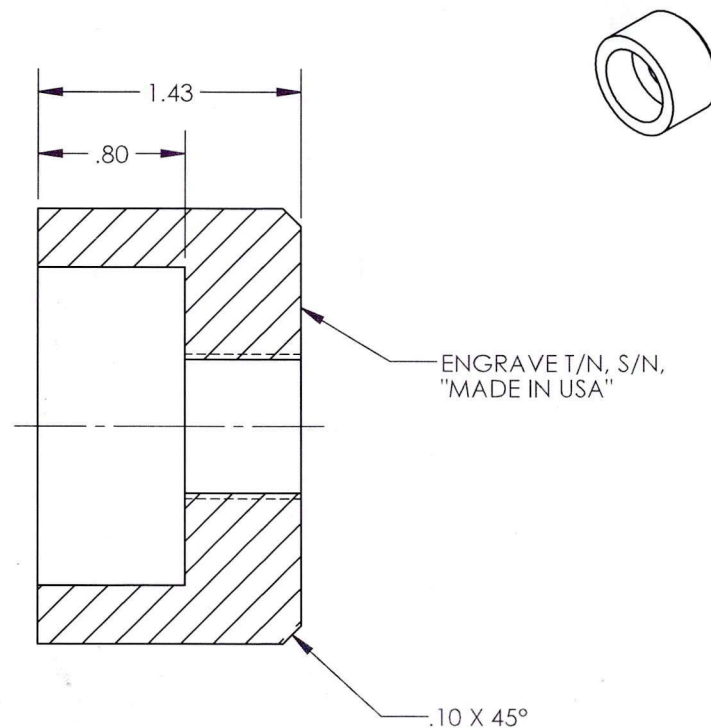
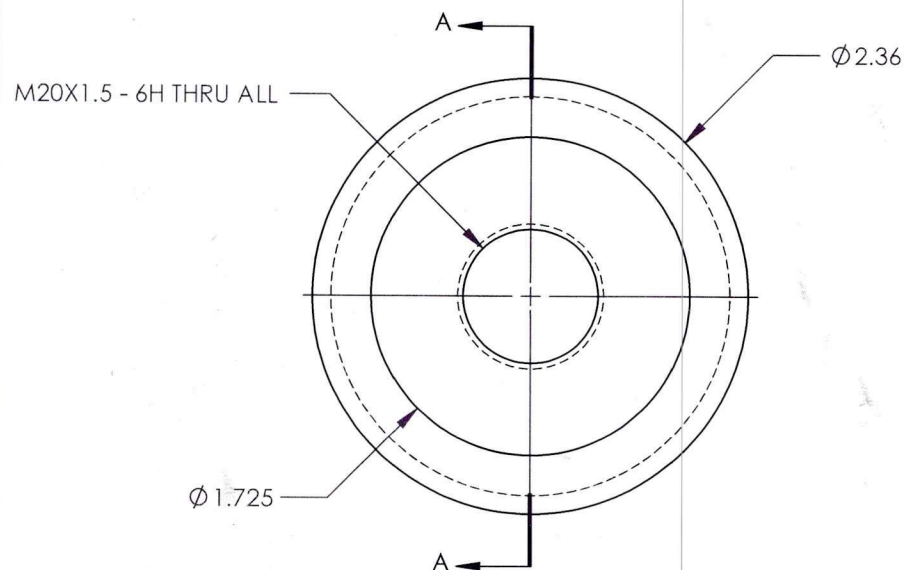
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

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REVISIONS					DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION					
2	16-0172	-3 ADDED ENGRAVE T/N, S/N, "MADE IN USA" NOTE.			10/14/2016	RJC	SM



SECTION A-A

(-3)
CENTER

DART AEROSPACE	
TITLE CONICAL EXTRACTOR	
DWG NO. RBEM622U3001101-3	REV 2
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE -1	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/√
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:1	DATE 4/15/2016
SHEET 3 OF 11	